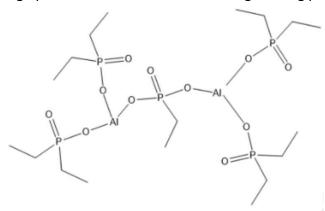


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Technical Data Sheet

ProFlame® PN5131

ProFlame-PN5131 is chemical modified Diethyl Phosphinic Aluminum flame retardant. It is designed for high performance flame retardant engineering plastics such as polyester (PET, PBT), nylon(PA6, PA66).



- 1. Higher heat resistance compared to traditional Diethyl Phosphinic Aluminum
- 2. Higher bulk density, better dispersion, less dust
- 3. Higher CTI >600V
- 4. More transparent color in PA6, more easy to color blending
- 5. Better processing ability ,No Mold fouling

Technical Data:

Items	Spec
Appearance	White free-flowing powder/columned granule
Decomposition Temperature, °C	≥390
Average particle size, um (D50)	10-15
Moisture,%	≤0.5
Whiteness	≥95
Bulk density, g/cm3	0.6-0.7
PH value	≥4.5

Recommend dosage:

16-20% dosage can reach 1.6mm V-0 standard in Nylon and PBT reinforced system.

Processing instruction:

- 1. Pre-drying the Polyamide, PBT, PET ,the moisture content should be below 0.1 % (by wt.) for polyamide, 0.05% for PBT , and 0.005% for PET.
- 2. The temperature of the polymer melt should not exceed 350 °C.
- 3. It is most suitable for equipment with weak shear force.
- 4. Do not use low-alkali or high-alkali fiberglass. High-quality non-alkali fiberglass is preferred.

Package & Storage:

Net weight 20KG Kraft bag with PE liner. Minimum shelf life is 12 months stored in a dry and ventilated warehouse.

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